

CLAIMS

1. Steel for mechanical components, wherein the composition thereof is, in percentages by weight:

- $0.19\% \leq C \leq 0.25\%$;
- $1.1\% \leq Mn \leq 1.5\%$;
- $0.8\% \leq Si \leq 1.2\%$;
- $0.01\% \leq S \leq 0.09\%$;
- trace levels $\leq P \leq 0.025\%$;
- trace levels $\leq Ni \leq 0.25\%$;
- $1\% \leq Cr \leq 1.4\%$;
- $0.10\% \leq Mo \leq 0.25\%$;
- trace levels $\leq Cu \leq 0.30\%$;
- $0.010\% \leq Al \leq 0.045\%$;
- $0.010\% \leq Nb \leq 0.045\%$;
- $0.0130\% \leq N \leq 0.0300\%$;
- optionally trace levels $\leq Bi \leq 0.10\%$ and/or trace levels $\leq Pb \leq 0.12\%$

and/or trace levels $\leq Te \leq 0.015\%$ and/or trace levels $\leq Se \leq 0.030\%$ and/or trace levels $\leq Ca \leq 0.0050\%$;

the balance being iron and impurities resulting from the production operation, the chemical composition being adjusted so that the mean values J_{3m} , J_{11m} , J_{15m} and J_{25m} for five Jominy tests are such that:

$$\alpha = | J_{11m} - J_{3m} \times 14/22 - J_{25m} \times 8/22 | \leq 2.5 \text{ HRC; and}$$
$$\beta = J_{3m} - J_{15m} \leq 9 \text{ HRC.}$$

2. Steel for mechanical components according to claim 1, wherein the composition thereof is adjusted so that

$$\beta = J_{3m} - J_{15m} \leq 8 \text{ HRC.}$$

3. Steel for mechanical components according to claim 1, wherein the composition thereof is:

- $0.19\% \leq C \leq 0.25\%$;
- $1.2\% \leq Mn \leq 1.5\%$;
- $0.85\% \leq Si \leq 1.2\%$;
- $0.01\% \leq S \leq 0.09\%$;
- trace levels $\leq P \leq 0.025\%$;
- $0.08\% \leq Ni \leq 0.25\%$;
- $1.1\% \leq Cr \leq 1.4\%$;
- $0.10\% \leq Mo \leq 0.25\%$;
- $0.06\% \leq Cu \leq 0.30\%$;
- $0.010\% \leq Al \leq 0.045\%$;
- $0.015\% \leq Nb \leq 0.045\%$;
- $0.0130\% \leq N \leq 0.0300\%$;

- optionally trace levels $\leq Bi \leq 0.07\%$ and/or trace levels $\leq Pb \leq 0.12\%$ and/or trace levels $\leq Te \leq 0.010\%$ and/or trace levels $\leq Se \leq 0.020\%$ and/or trace levels $\leq Ca \leq 0.045\%$, the balance being iron and impurities resulting from the production operation.

4. Steel for mechanical components according to claim 3, wherein the composition thereof is:

- $0.20\% \leq C \leq 0.25\%$;
- $1.21\% \leq Mn \leq 1.45\%$;
- $0.85\% \leq Si \leq 1.10\%$;
- $0.01\% \leq S \leq 0.08\%$;
- trace levels $\leq P \leq 0.020\%$;
- $0.08\% \leq Ni \leq 0.20\%$;
- $1.10\% \leq Cr \leq 1.40\%$;
- $0.11\% \leq Mo \leq 0.25\%$;
- $0.08\% \leq Cu \leq 0.30\%$;
- $0.010\% \leq Al \leq 0.035\%$;
- $0.025\% \leq Nb \leq 0.040\%$;
- $0.0130\% \leq N \leq 0.0220\%$;

- optionally trace levels $\leq \text{Bi} \leq 0.07\%$ and/or trace levels $\leq \text{Pb} \leq 0.12\%$ and/or trace levels $\leq \text{Te} \leq 0.010\%$ and/or trace levels $\leq \text{Se} \leq 0.020\%$ and/or trace levels $\leq \text{Ca} \leq 0.045\%$, the balance being iron and impurities resulting from the production operation.

5. Method for producing a mechanical component from carburised or carbonitrided steel, wherein a steel according to claim 1 is used for this purpose, on which a machining operation, carburising operation or carbonitriding operation is carried out, then a quenching operation.

6. Method according to claim 5, wherein the carburising or carbonitriding is carried out at a temperature of from 950 to 1050°C.

7. Steel mechanical component, wherein it is produced using the method according to claim 5.

8. Mechanical component according to claim 7, wherein it is a gear component.